

# **ECOM DEVICES**

## **Program Support for Siemens PLC S7-1200/S7-1500**

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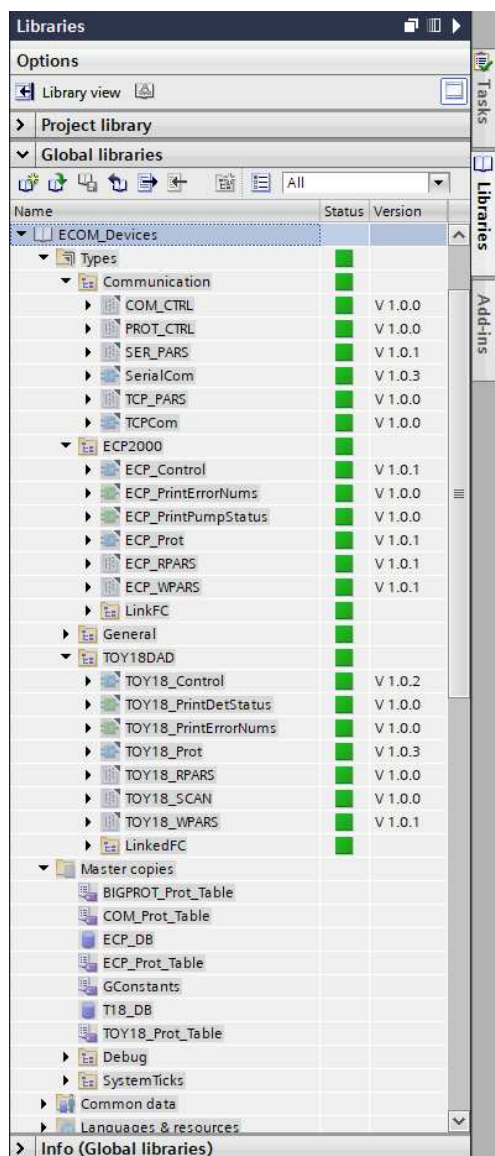
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## Library ECOM\_Devices

Library ECOM\_Devices was designed in TIA Portal V17 and it includes basic parts for support of ECOM devices using TCP or serial communication. Functions and functions block are created from blocks available for both PLC models S7-1200 and S7-1500. Library is opened so it is possible to edit blocks according to needs. The most of functions and function blocks are written in SCL language.

Important parts:



- Communication blocks TCPCom and SerialCom with its data type definitions.
- Detector TOY18DAD main blocks TOY18\_Prot and TOY18\_Control with its data type definitions (TOY18\_SCAN, TOY18\_WPARS, TOY18\_RPARS) and support functions (LinkedFC).
- Pump ECP2000 main blocks ECP\_Prot and ECP\_Control with its data type definitions (ECP\_WPARS, ECP\_RPARS) and support functions.
- Additional useful functions (General).
- General data types TCP\_PARS, SER\_PARS, COM\_CTRL and PROT\_CTRL.
- Constant tag tables COM\_Prot\_table, BIGPROT\_Prot\_Table, TOY18\_Prot\_Table and ECP\_Prot\_Table with definitions of constants for parameters, commands, states and errors.
- Example data blocks T18\_DB and ECP\_DB.
- Additional useful blocks Debug and SystemTicks for testing purpose.

## Project example 1 (S71200\_toy18\_test\_tcp1.ap17)

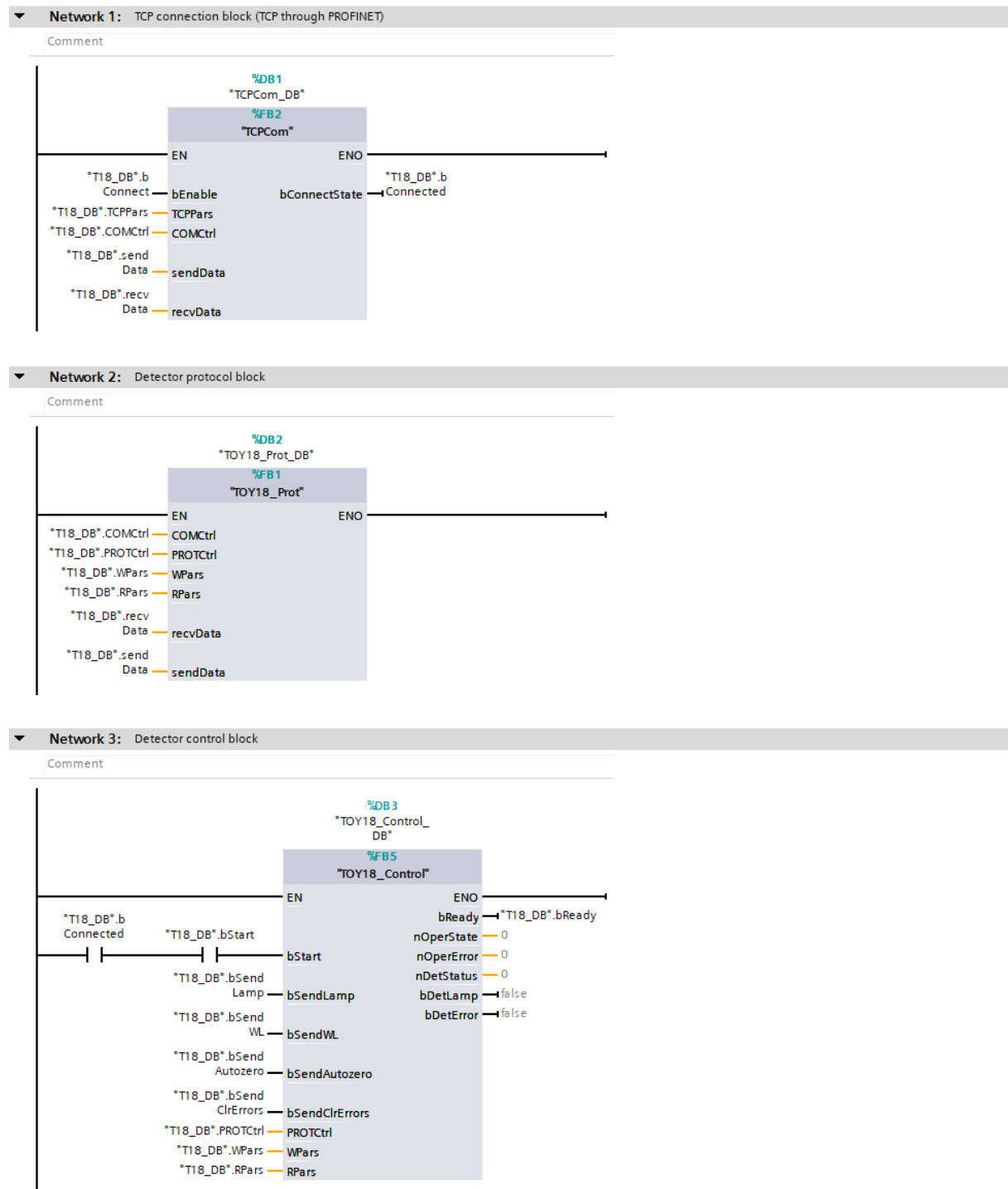
Example project 1 demonstrates using of above library. Create new project and configure PLC. Add function blocks “TCPCom”, “TOY18\_Prot” and “TOY18\_Control”, tag tables “COM\_Prot\_Table”, “TOY18\_Prot\_Table” and data block “T18\_DB” into project from ECOM\_DEVICES library. Insert main function block into networks and define its parameters to match T18\_DB. See pictures below.

### Project tree

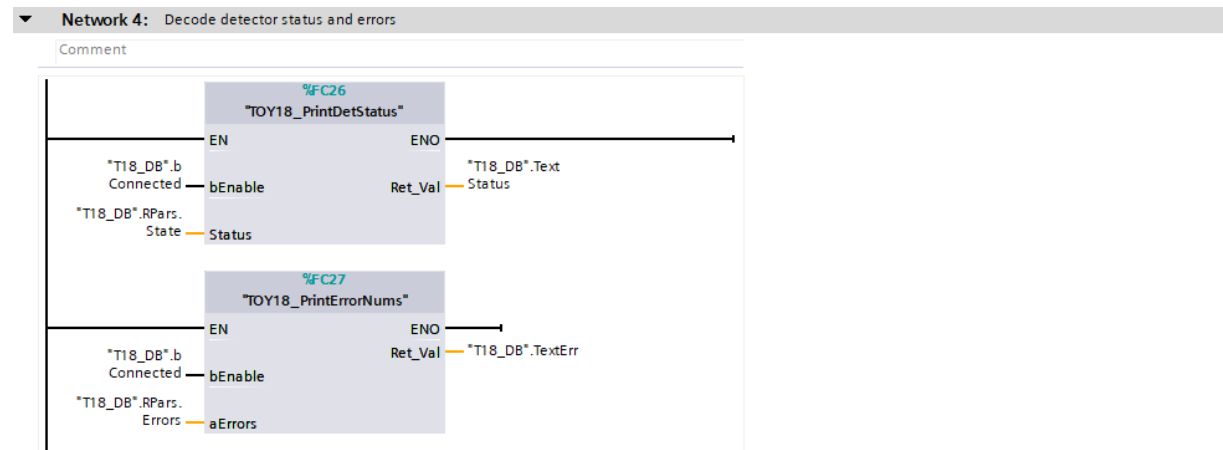
The screenshot displays the Siemens TIA Portal software interface for a project named "S71200\_toy18\_test\_tcp1". The interface is divided into several panes:

- Project tree (left):** Shows the project structure, including the PLC configuration (CPU 1212C DC/DC/RI) and the program blocks (Main [OB1]).
- Block interface (center):** Displays the ladder logic for the main program. It shows two networks:
  - Network 1:** TCP connection block (TCP through PROFINET). It includes a function block "TCPCom" with inputs "EN", "bEnable", "bConnectState", and "Connected". It also shows data exchange between "T18\_DB" and "TCPCom" using "sendData" and "recvData" variables.
  - Network 2:** Detector protocol block. It includes a function block "TOY18\_Prot" with inputs "EN", "COMCtrl", "PROTCtrl", "WPar", "RPar", "recvData", and "sendData". It also shows data exchange between "T18\_DB" and "TOY18\_Prot" using "sendData" and "recvData" variables.
- Global libraries (right):** A list of libraries and their versions. The "ECOM\_DEVICES" library is highlighted, showing various function blocks and data types. The "TOY18\_Prot" and "TOY18\_Control" blocks are listed with their respective versions (V1.0.0, V1.0.1, V1.0.2, V1.0.3).

The bottom status bar indicates the current view is "Main [OB1]" and the project is "The project S71200\_toy18\_test\_tcp1 w..."

**Main [OB1]**

Network 4 demonstrates additional functions for decoding detector status and errors to strings.



**T18\_DB [DB101]**

Example of interconnection data block T18\_DB. Set default parameters to set adequate demands.

T18_DB									
	Name	Data type	Start value	Monitor value	Retain	Accessible f...	Writa...	Visible in ...	Setpoint
1	▼ Static				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	▼ TCPParams	*TCP_PARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	ID	CONN_OUC	1		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	RemoteAddress	IP_V4			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5	RemotePort	UInt	10001		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6	SerParams	*SER_PARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
7	Port	UInt	*Local-CM_1241_(R5232)_1*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8	BaudIdx	UInt	*BAUDIDX_57600*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
9	ParityIdx	UInt	*PARITYIDX_NONE*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
10	DatabitsIdx	UInt	*DATABITSIDX_8*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11	StopbitsIdx	UInt	*STOPBITSIDX_1*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
12	bConnect	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
13	bConnected	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
14	COMCtrl	*COM_CTRL*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
15	PROTCtrl	*PROT_CTRL*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
16	sendData	Array[0..127] of Byte			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
17	recvData	Array[0..8191] of B...			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
18	WParams	*TOY18_WPARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
19	Lamp	Bool	true		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
20	Wavelength	Array[0..3] of UInt			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
21	Rate	USInt	*SAMPLE_RATE_10HZ*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
22	TimeConstant	USInt	*TIMECONST_1S*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
23	BandWidth	USInt	8		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
24	Beep	USInt	2		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
25	MathDFunction	USInt	*MATHDFCE_OFF*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
26	NegRange	USInt	*NEGRNG_100MAU*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
27	SoundMask	USInt	16#0E		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
28	LeakMode	USInt	*LEAKMODE_OFF*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
29	KeyLock	USInt	*KEYLOCK_LOCK*		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
30	DisableRMT	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
31	IOState	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
32	Section	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
33	Subs	Struct			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
34	MinScanWL	UInt	200		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
35	MaxScanWL	UInt	400		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
36	RParams	*TOY18_RPARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
37	bStart	Bool	true		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
38	bSendLamp	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
39	bSendWL	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
40	bSendAutozero	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
41	bSendClrErrors	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
42	bReady	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
43	TextStatus	String	"		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
44	TextErr	String	"		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>



## TOY18\_Prot\_Table

Tag table includes global user constants, which are used inside function blocks and support functions (e.g. TOY18\_CreateCommandStr, TOY18\_DecodeResponse). It needs to be part of a project!

TOY18_Prot_Table				
	Name	Data type	Value	Comment
1	DETYPE_UNKNOWN	USInt	0	
2	DETYPE_TOY18	USInt	1	
3	DETYPE_TOY20	USInt	2	
4	DETYPE_BABY	USInt	3	
5	DETYPE_TOY	USInt	4	
6	LAMPSTATE_OFF	USInt	0	
7	LAMPSTATE_ON	USInt	1	
8	LAMPSTATE_ERR	USInt	2	
9	LAMPSTATE_ERRI	USInt	3	
10	LAMPSTATE_ERRV	USInt	4	
11	SAMPLE_RATE_01HZ	USInt	1	
12	SAMPLE_RATE_02HZ	USInt	2	
13	SAMPLE_RATE_05HZ	USInt	5	
14	SAMPLE_RATE_10HZ	USInt	10	
15	SAMPLE_RATE_20HZ	USInt	20	
16	TIMECONST_500MS	USInt	0	
17	TIMECONST_750MS	USInt	1	
18	TIMECONST_1S	USInt	2	
19	TIMECONST_2S	USInt	3	
20	TIMECONST_4S	USInt	4	
21	TIMECONST_8S	USInt	5	
22	TIMECONST_16S	USInt	6	
23	TIMECONST_200MS	USInt	7	
24	TIMECONST_100MS	USInt	8	
25	MATHDFCE_OFF	USInt	0	D
26	MATHDFCE_SUM_AB	USInt	1	D=A+B
27	MATHDFCE_SUB_AB	USInt	2	D=A-B
28	MATHDFCE_AVER_AB	USInt	3	D=(A+B)/2
29	MATHDFCE_SUB_AB2	USInt	4	D=(A-B)/2
30	MATHDFCE_MAX_AB	USInt	5	D=MAX(A,B)
31	MATHDFCE_DIV_AB	USInt	6	D=A/B
32	MATHDFCE_NEG_A	USInt	7	D=-A
33	MATHDFCE_ABS_A	USInt	8	D= A
34	MATHDFCE_LIN_A	USInt	9	D=A*M+O (from v1.33)
35	SOUNDMASK_OFF	USInt	16#00	
36	SOUNDMASK_KEYBOARD	USInt	16#01	
37	SOUNDMASK_ERRORS	USInt	16#02	
38	SOUNDMASK_WARNING	USInt	16#03	

See List of TOY18 constants (TOY18\_Prot\_Table) on page 32 for details.

## COM\_Prot\_Table

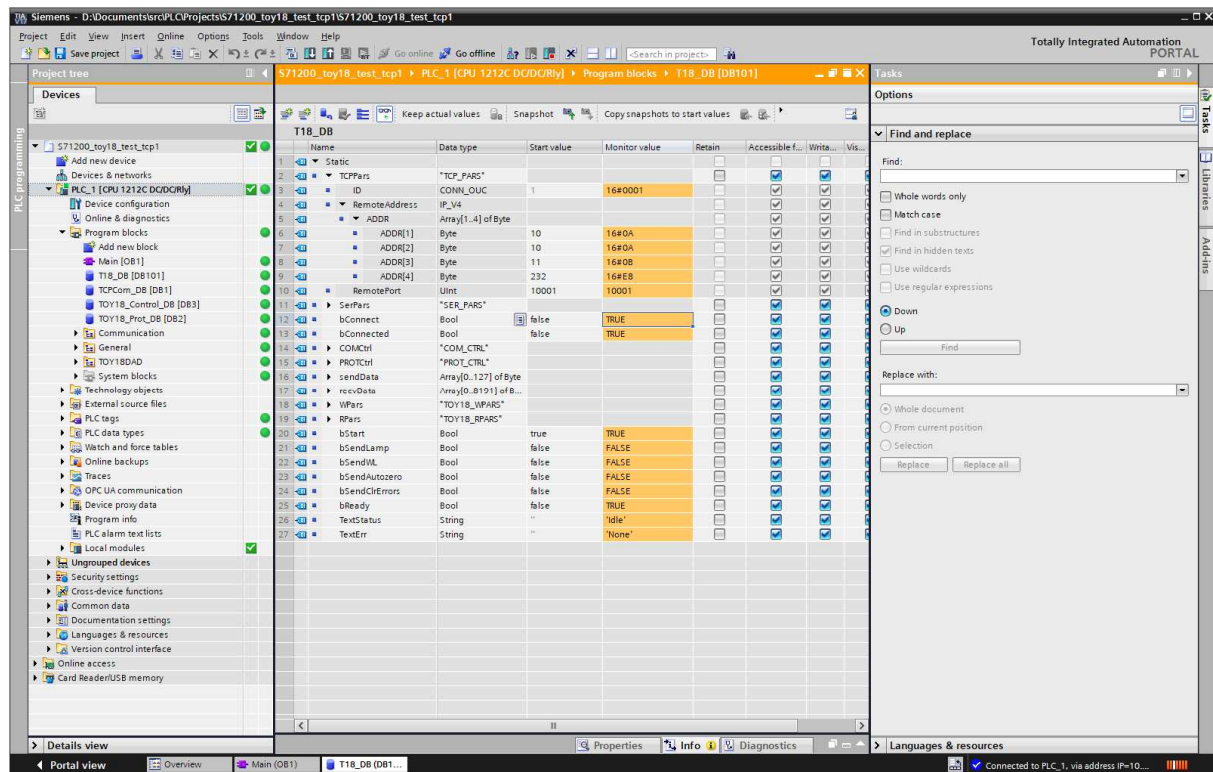
Tag table includes global constants for serial communication (baudrates, databits, parity, stopbits). It needs to be part of a project when SER\_PARS variable is included (T18\_DB)!

COM_Prot_Table					
	Name	Data type	Value	Comment	
1	BAUDIDX_9600	UInt	6	Index for baudrate 9600bd	
2	BAUDIDX_19200	UInt	7	Index for baudrate 19200bd	
3	BAUDIDX_38400	UInt	8	Index for baudrate 38400bd	
4	BAUDIDX_57600	UInt	9	Index for baudrate 57600bd	
5	BAUDIDX_115200	UInt	11	Index for baudrate 115200bd	
6	PARITYIDX_NONE	UInt	1	Index for no parity	
7	PARITYIDX_EVEN	UInt	2	Index for even parity	
8	PARITYIDX_ODD	UInt	3	Index for odd parity	
9	DATABITSIDX_8	UInt	1	Index for 8 databits	
10	DATABITSIDX_7	UInt	2	Index for 7 databits	
11	STOPBITSIDX_1	UInt	1	Index for 1 stopbit	
12	STOPBITSIDX_2	UInt	2	Index for 2 stopbits	
13	<Add new>				

See List of COM constants (COM\_Prot\_Table) on page 35 for details.

## Project functionality

Project can be tested when it was compiled and downloaded to PLC successfully. Parameter T18\_DB.TCPPars.RemoteAddress needs to be set correctly to connect real detector. Connection is started by toggling parameter T18\_DB.bConnect from FALSE to TRUE. Successful connection is signaled by TRUE parameter T18\_DB.bConnected. Picture below shows situation when data block T18\_DB is watched.



Because parameter T18\_DB.bStart was already TRUE, communication with detector controlled by TOY18\_Control was started. Status subscription should be running. Actual detector status is "Idle". The output T18\_DB.bReady should be TRUE.

Lamp can be started by setting parameter T18\_DB.WPars.Lamp to TRUE and changing parameter T18\_DB.bSendLamp from FALSE to TRUE. Measurement state would be reached after lamp is on and status and absorbance subscriptions should be running.

20	bStart	Bool	true	TRUE
21	bSendLamp	Bool	false	TRUE
22	bSendWL	Bool	false	FALSE
23	bSendAutozero	Bool	false	FALSE
24	bSendClrErrors	Bool	false	FALSE
25	bReady	Bool	false	TRUE
26	TextStatus	String	"	'Measure'
27	TextErr	String	"	'None'

Absorbance is read using asynchronous reception of absorbance subscription into variable T18\_RPars.Absorbance. Control software can read absorbance from this variable in the same or

lower rate than absorbance is measured (CMD\_WRITE\_RATE). But absorbance data can be buffered in communication and block TOT18\_Prot can process more samples in one clock. If recording of exact samples needs to be guaranteed, it is recommended to record absorbance sample directly in function TOY18\_DecodeResponse (CMD\_SUBS\_ABS).

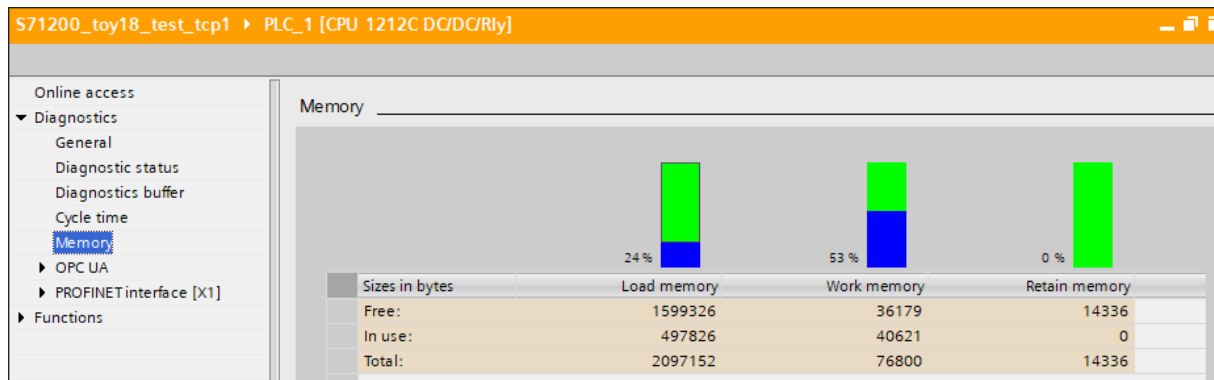
51	KeyLOCK	USInt	0	0
52	DisableRMT	Bool	false	FALSE
53	▼ Absorbance	Array[0..3] of Real		
54	Absorbance[0]	Real	0.0	-4.84
55	Absorbance[1]	Real	0.0	-4.84
56	Absorbance[2]	Real	0.0	-4.84
57	Absorbance[3]	Real	0.0	-4.84
58	► Abs_err	Array[0..3] of USInt		

Setting new wavelengths parameters can be done the same way (setting T18\_DB.WPars.Wavelength and toggling T18\_DB.bSendWL from FALSE to TRUE). Toggling T18\_DB.bSendAutozero from FALSE to TRUE should make autozero and by parameter T18\_DB.bSendClrErrors can be cleared errors and error sound.

It is possible to process detector commands manually when block TOY18\_Control is disabled by T18\_DB.bStart = FALSE. Then command needs to be set to T18\_DB.ProtCtrl.nCmd (e.g. SAr = 16#534172) and toggling T18\_DB.ProtCtrl.bCmd from FALSE to TRUE will do the job. Check T18\_DB.RPars.Scan.

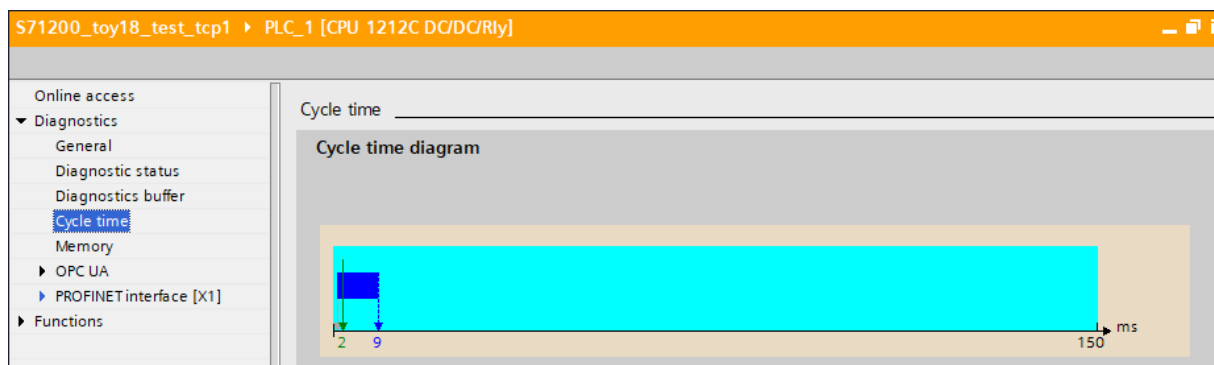
3	► Serrars	SER_PARS		
4	bConnect	Bool	false	TRUE
5	bConnected	Bool	false	TRUE
6	► COMCtrl	"COM_CTRL"		
7	▼ PROTCtrl	"PROT_CTRL"		
8	bCmd	Bool	false	TRUE
9	nCmd	DWord	16#0	16#0053_4172
10	nTimeout	UDInt	1000	1000
11	bCmdDone	Bool	false	FALSE
12	bCmdBusy	Bool	false	FALSE
13	nCmdResult	UInt	0	0
14	bAsync	Bool	false	FALSE
15	nAsyncCmd	DWord	16#0	16#0041_5873
16	► sendData	Array[0..127] of Byte		
17	► recvData	Array[0..8191] of B...		
18	► WPars	"TOY18_WPARS"		
19	► RPars	"TOY18_RPARS"		
20	bStart	Bool	true	FALSE
21	bSendLamp	Bool	false	FALSE
22	bSendWL	Bool	false	FALSE
23	bSendAutozero	Bool	false	FALSE
24	bSendClrErrors	Bool	false	FALSE
25	bReady	Bool	false	FALSE
26	TextStatus	String	"	'Measure'

This project consumes aprox. 500 kB of Code memory (25 %) and aprox. 40 kB (53 %) of RAM memory for PLC S7-1200 1212C.



*Note: RAM can be reduced by e.g. reducing of recvData buffer when commands CMD\_READ\_REPORT (upto 7kB), CMD\_READ\_SABS (upto 4kB) and CMD\_READ\_SINT (upto 3kB) are not used or by reducing of scan array in TOY18\_SCAN when scanning commands (CMD\_READ\_SABS, CMD\_READ\_SINT) are not used.*

Average PLC cycle time is 2-3 ms. The longest cycle time during general measurement (reading status and absorbance subscriptions) could take up to 10 ms.



*Note: Some commands (responses) can cause much longer cycle times. For example, response on command CMD\_READ\_SABS can prolong max. cycle time to aprox. 30 ms and response on command CMD\_READ\_REPORT up to aprox. 40 ms.*

## Project example 2 (S71200\_toy18\_test\_ser1.ap17)

This project is almost the same as previous S71200\_toy18\_test\_tcp1.ap17 with one difference. The block TCPCom was replaced by block SerialCom in Network 1 to realize serial communication with the TOY18DAD detector through CM 1241 module. This block needs T18\_DB.SerPars parameters for selection and configuration of serial port. Such data type SER\_PARS is defined in ECOM\_Devices library.

**Warning:** *Serial communication through module CM 1241 doesn't work so well as TCP communication in Siemens PLC. Actually, I realized various bugs, strange behavior or slow performance when using Ptp Communication functions (Port\_Config, Send\_Config, Receive\_Config, Receive\_Reset, Send\_P2P and Receive\_P2P). Example project does work, but some operations can fail (changing serial settings (baudrate) fails first time; response on command CMD\_READ\_REPORT would be uncomplete – data loss). It is recommended to use TCP communication (ERVIN7 module) if possible.*

The screenshot shows the Siemens TIA Portal interface for the project S71200\_toy18\_test\_ser1. The main window displays the 'Main Program Sweep (Cycle)' block with two networks. Network 1 is a serial connection block (through CM 1241 RS232) using the 'SerialCom' block. Network 2 is a detector protocol block using the 'TOY18\_Prot' block. The left sidebar shows the project tree with various components like devices, networks, and program blocks. The right sidebar shows the 'Global libraries' section with a list of libraries and their versions.

Name	Status	Version
Buttons-and-switches		
Long Functions		
Monitoring-and-control-objects		
Documentation templates		
ECOM_Devices		
Types		
Communication		
COM_CTRL		V 1.0.0
PROT_CTRL		V 1.0.0
SER_PARS		V 1.0.1
SerialCom		V 1.0.3
TCP_PARS		V 1.0.0
TCPCom		V 1.0.0
ECP2000		
General		
TOY18DAD		
TOY18_Control		V 1.0.2
TOY18_PrintDetStatus		V 1.0.0
TOY18_PrintErrorNums		V 1.0.0
TOY18_Prot		V 1.0.3
TOY18_RPARS		V 1.0.0
TOY18_SCAN		V 1.0.0
TOY18_WPARS		V 1.0.1
LinkedFC		
Master copies		
BIGPROT_Prot_Table		
COM_Prot_Table		
ECP_DB		
ECP_Prot_Table		
GConstants		
T18_DB		
TOY18_Prot_Table		
Debug		
SystemTicks		
Common data		
Languages & resources		



## Project example 3 (S71200\_ecp\_test\_tcp1.ap17)

This project demonstrates communication with pump ECP2000 and concept is the same as previous project S71200\_toy18\_test\_tcp1.ap17. Create new project and configure PLC. Add function blocks "TCPCom", "ECP\_Prot" and "ECP\_Control", tag tables "COM\_Prot\_Table", "ECP\_Prot\_Table", "BIGPROT\_Prot\_Table" and data block "ECP\_DB" into project from ECOM\_DEVICES library. Insert main function block into networks and define its parameters to match ECP\_DB.

### Project tree

The screenshot shows the Siemens TIA Portal interface. On the left, the 'Project tree' displays the project structure for 'S71200\_ecp\_test\_tcp1'. The 'Program blocks' section lists various function blocks and data blocks, including 'Main [OB1]', 'ECP\_Control\_DB [DB6]', 'ECP\_DB [DB102]', 'ECP\_Prot\_DB [DB5]', 'TCPCom\_DB [DB1]', 'ECP2000', 'ECP\_CreateCommand [FC20]', 'ECP\_DecodeResponse [FC25]', 'ECP\_IsError [FC28]', 'ECP\_PrintErrorNums [FC27]', 'ECP\_PrintPumpStatus [FC26]', 'ECP\_Control [FB4]', 'ECP\_Prot [FB3]', 'General', 'System blocks', 'Technology objects', 'External source files', 'PLC tags', 'Show all tags', 'Add new tag table', 'Default tag table [44]', 'BIGPROT\_Prot\_Table [28]', 'COM\_Prot\_Table [12]', 'ECP\_Prot\_Table [37]', 'PLC data types', 'Add new data type', 'Communication', 'ECP2000', 'System data types', and 'Watch and force tables'. The 'Details view' is also visible.

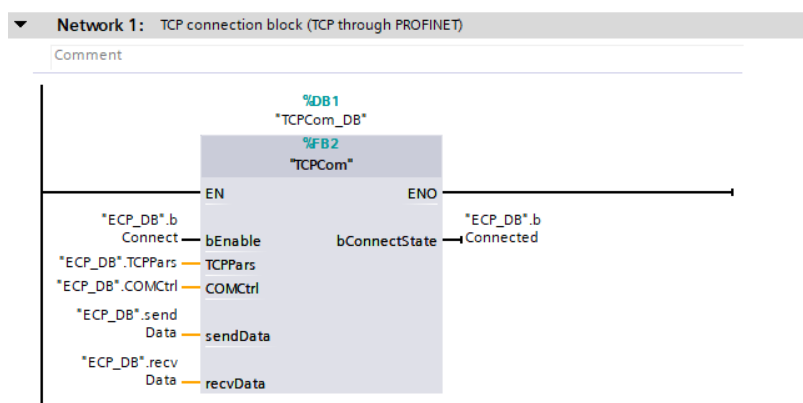
The main editor shows the 'Main Program Sweep (Cycle)' block. It contains two networks:

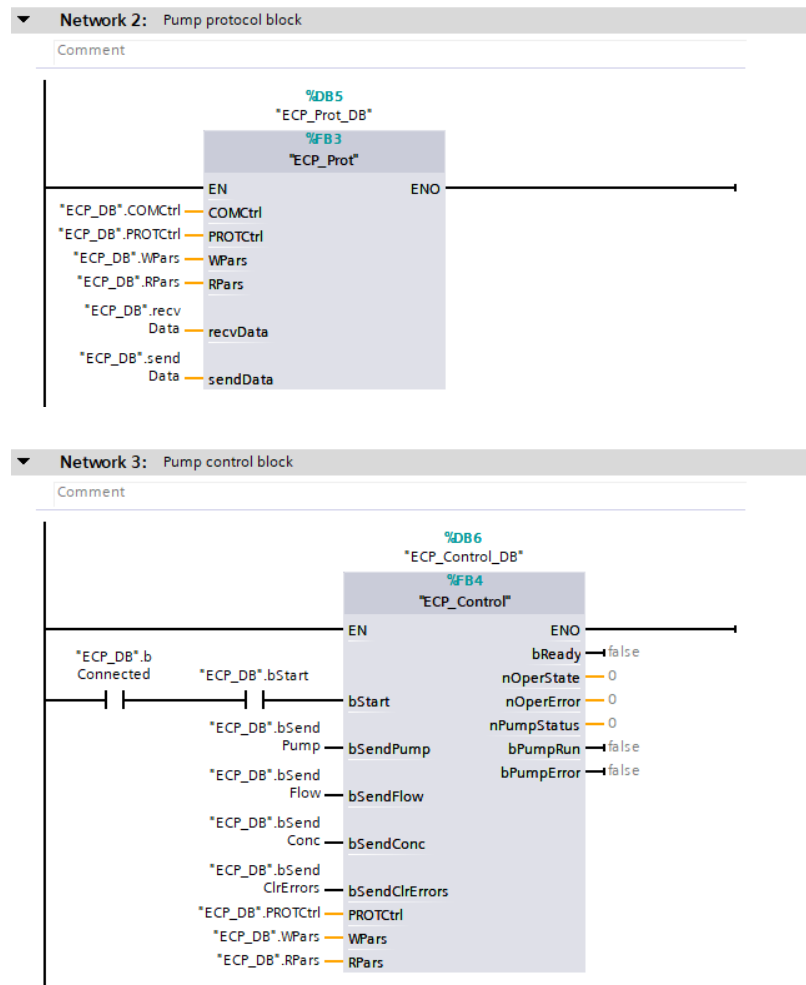
- Network 1: TCP connection block (TCP through PROFINET)**
  - Block: %DB1 "TCPCom\_DB", %FB2 "TCPCom"
  - Inputs: "ECP\_DB".b Connect, "ECP\_DB".TCPParams, "ECP\_DB".COMCtrl, "ECP\_DB".send Data, "ECP\_DB".recv Data
  - Outputs: "ECP\_DB".b ConnectState, "ECP\_DB".b Connected
- Network 2: Pump protocol block**
  - Block: %DB5 "ECP\_Prot\_DB", %FB3 "ECP\_Prot"
  - Inputs: "ECP\_DB".COMCtrl, "ECP\_DB".PROTctrl, "ECP\_DB".WParams, "ECP\_DB".RParams, "ECP\_DB".recv Data, "ECP\_DB".send Data
  - Outputs: "ECP\_DB".b Connected

The right side of the interface shows the 'Libraries' pane with a list of global libraries and their versions. The 'Global libraries' section includes:

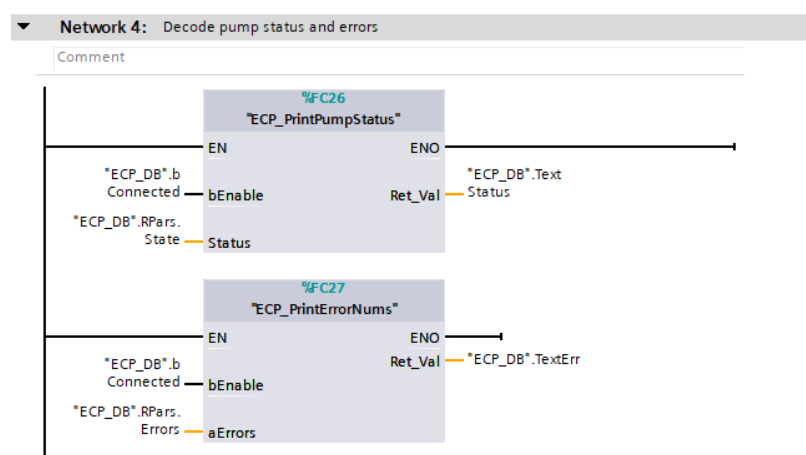
- Buttons-and-Switches
- Long Functions
- Monitoring-and-control-objects
- Documentation templates
- ECOM\_DEVICES
- Types
- Communication
  - COM\_CTRL V1.0.0
  - PROT\_CTRL V1.0.0
  - SER\_PARAMS V1.0.1
  - SerialCom V1.0.3
  - TCP\_PARAMS V1.0.0
  - TCPCom V1.0.0
- ECP2000
  - ECP\_Control V1.0.1
  - ECP\_PrintErrorNums V1.0.0
  - ECP\_PrintPumpStatus V1.0.0
  - ECP\_Prot V1.0.1
  - ECP\_PARAMS V1.0.1
  - ECP\_WPARAMS V1.0.1
- LinkFC
- General
- TOY180AD
- Master copies
  - BIGPROT\_Prot\_Table
  - COM\_Prot\_Table
  - ECP\_DB
  - ECP\_Prot\_Table
  - GConstants
  - TI8\_DB
  - TOY18\_Prot\_Table
- Debug
- SystemTicks
- Common data
- Languages & resources

### Main [OB1]





Network 4 demonstrates additional functions for decoding pump status and errors to strings.





**ECP\_DB [DB102]**

Example of interconnection data block ECP\_DB. Set default parameters to set adequate demands.

ECP_DB										
	Name	Data type	Start value	Monito...	Retain	Acces...	Wri...	Visibl...	Setp...	Comment
1	▼ Static				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2	▼ TCPParams	*TCP_PARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
3	ID	CONN_OUC	1		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Connection ID
4	RemoteAddress	IP_V4			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Remote IP address
5	RemotePort	UInt	10001		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Remote port
6	SerParams	*SER_PARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
7	bConnect	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
8	bConnected	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9	COMCtrl	*COM_CTRL*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
10	PROTCtrl	*PROT_CTRL*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
11	sendData	Array[0..127] of Byte			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
12	recvData	Array[0..8191] of Byte			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
13	WParams	*ECP_WPARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
14	DoCmd	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	pump, stop, purge mode, ...
15	SetFlow	Real	0.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	ml/min
16	Concentration	Array[0..3] of Real			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
17	SetPressure	Real	1.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	MPa
18	LowPressLimit	Real	0.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	MPa
19	HighPressLimit	Real	7.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	MPa
20	MaxPulsation	Real	1.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	MPa
21	PumpMode	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0=flow
22	PressureUnit	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0=MPa
23	CompMode	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	off
24	SolventUse	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	disabled
25	SolventLimit	Real	0.0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
26	AutoGrValveClosing	USInt	1		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
27	Valves	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
28	UsedSolvents	USInt	16#F		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	A, B, C, D
29	GradCycles	USInt	0		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	auto
30	ValveCount	USInt	4		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
31	ValveMap	Array[0..3] of USInt			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
32	RParams	*ECP_RPARAMS*			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
33	bStart	Bool	true		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
34	bSendPump	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
35	bSendFlow	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
36	bSendConc	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
37	bSendClrErrors	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
38	bReady	Bool	false		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
39	TextStatus	String	"		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
40	TextErr	String	"		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	







































## BIGPROT\_Prot\_Table

Tag table includes global BP constants, which are used inside function blocks and support functions.  
It needs to be part of a project!

BIGPROT_Prot_Table				
	Name	Data type	Value	Comment
1	BP_CMD_GET_INFO	Word	16#0000	
2	BP_CMD_GET_USPEC	Word	16#0006	
3	BP_CMD_GET_BRDCOUNT	Word	16#0010	
4	BP_CMD_GET_BRDINFO	Word	16#0012	
5	BP_CMD_GET_ETHCFG	Word	16#0020	
6	BP_CMD_SET_ETHCFG	Word	16#0021	
7	BP_CMD_GET_ETHINFO	Word	16#0022	
8	BP_CMD_GET_LOGCOUNT	Word	16#0032	
9	BP_CMD_GET_LOGDATA	Word	16#0034	
10	BP_CMD_GET_CMPCOUNT	Word	16#0036	
11	BP_CMD_GET_CMPDATA	Word	16#0038	
12	BP_CMD_GET_REPORTCOUNT	Word	16#0040	
13	BP_CMD_GET_REPORTDATA	Word	16#0042	
14	BP_CMD_MAKE_BEEP	Word	16#0051	
15	BP_CMD_STOP_SOUND	Word	16#0053	
16	BP_CMDERR_NONE	UInt	0	no error
17	BP_CMDERR_UNKNOWN	UInt	1	unknown command, invalid pattern
18	BP_CMDERR_BUSY	UInt	2	unit busy
19	BP_CMDERR_SIZE	UInt	3	invalid length or format (reception)
20	BP_CMDERR_VALUE	UInt	4	invalid value range
21	BP_CMDERR_MODE	UInt	5	invalid mode
22	BP_CMDERR_PENDING	UInt	6	pending
23	BP_CMDERR_FAILED	UInt	7	operation failed
24	BP_CMDERR_BLOCKED	UInt	8	operation blocked
25	BP_CMDERR_UNCOMPLETE	UInt	10	uncomplete command (reception)
26	BP_CMDERR_CRC	UInt	11	invalid crc (reception)
27	BP_CMDERR_IGNORE	UInt	12	command should be ignored (creation)
28	BP_CMDERR_TIMEOUT	UInt	13	no response in time (reception)
29	Add new...			

## ECP\_Prot\_Table

Tag table includes global ECP2000 specific constants, which are used inside function blocks and support functions. It needs to be part of a project!

ECP_Prot_Table				
	Name	Data type	Value	Comment
1	 ECP_CMD_GET_STATUS	Word	 16#0120	
2	 ECP_CMD_DO_COMMAND	Word	16#0123	
3	 ECP_CMD_GET_DESC	Word	16#0124	
4	 ECP_CMD_GET_GRADCFG	Word	16#0162	
5	 ECP_CMD_SET_GRADCFG	Word	16#0163	
6	 ECP_CMD_GET_CFGA	Word	16#0166	Unsupported
7	 ECP_CMD_SET_CFGA	Word	16#0167	Unsupported
8	 ECP_CMD_GET_PUMPCFG2	Word	16#0168	
9	 ECP_CMD_SET_PUMPCFG2	Word	16#0169	
10	 ECP_CMD_GET_IFCCFG	Word	16#0170	Unsupported
11	 ECP_CMD_SET_IFCCFG	Word	16#0171	Unsupported
12	 ECP_CMD_GET_VALVEMAP	Word	16#0172	
13	 ECP_CMD_SET_VALVEMAP	Word	16#0173	
14	 ECP_CMD_GET_DFLOW	Word	16#0180	Read desired flow
15	 ECP_CMD_SET_DFLOW	Word	16#0181	Write desired flow
16	 ECP_CMD_GET_DPRESS	Word	16#0182	Read desired pressure
17	 ECP_CMD_SET_DPRESS	Word	16#0183	Write desired pressure
18	 ECP_CMD_GET_PRESSLIMITS	Word	16#0184	
19	 ECP_CMD_SET_PRESSLIMITS	Word	16#0185	
20	 ECP_CMD_GET_VALVE	Word	16#0186	
21	 ECP_CMD_SET_VALVE	Word	16#0187	
22	 ECP_CMD_GET_CONC	Word	16#0188	
23	 ECP_CMD_SET_CONC	Word	16#0189	
24	 ECP_CMD_GET_PRES	Word	16#01A0	
25	 ECP_STATUS_INIT	USInt	0	
26	 ECP_STATUS_PREP	USInt	1	
27	 ECP_STATUS_STOPPED	USInt	2	
28	 ECP_STATUS_RUN	USInt	3	
29	 ECP_DOCMD_NONE	USInt	0	
30	 ECP_DOCMD_PUMP	USInt	1	
31	 ECP_DOCMD_STOP	USInt	2	
32	 ECP_DOCMD_PUMPSAFE	USInt	8	
33	 ECP_DOCMD_PURGEMODEON	USInt	101	
34	 ECP_DOCMD_PURGEMODEOFF	USInt	102	
35	 ECP_DOCMD_CLOSEVALVES	USInt	111	
36	 ECP_DOCMD_QUITPROG	USInt	112	
37	 ECP_DOCMD_OPENVALIDVALVE	USInt	113	
38	<Add new>			

## Project functionality

Parameter ECP\_DB.TCPPars.RemoteAddress needs to be set correctly to match real pump. Connection is started by toggling parameter ECP\_DB.bConnect from FALSE to TRUE. Successful connection is signaled by TRUE parameter ECP\_DB.bConnected.

It is recommended to set all parameters available in ECP\_DB.WPars to demanded default values. Communication can be started by settings parameter ECP\_DB.bStart from FALSE to TRUE (default state after connection). If communication is successful the most of ECP\_DB.WPars parameters would be written and the most of parameters in ECP\_DB.RPars would be read and status variables would continue to be updated. If communication isn't running, check last protocol command ECP\_DB.PROTCtrl.nCmd and its result ECP\_DB.PROTCtrl.nCmdResult.

Simple pump control can be realized through ECP\_Control block inputs. Pump would run by changing parameter ECP\_DB.bSendPump from FALSE to TRUE and it would stop by changing the same parameter from TRUE to FALSE (this behavior influences parameter ECP\_DB.WPars.DoCmd automatically). Setting flow can be done by modification parameter ECP\_DB.WPars.SetFlow and changing ECP\_DB.bSendFlow from FALSE to TRUE. Similar way can be used for concentration on gradient pump (set ECP\_DB.WPars.Concentration array to be 100% in sum and change ECP\_DB.bSendConc from FALSE to TRUE). Change of parameter ECP\_DB.bSendClrErrors from FALSE to TRUE will send stop error sound command. Pump state, errors, warnings, pressure and other parameters are read continually in aprox. period 200 ms. Pressure variable is located at ECP\_DB.RPars.ActualPressure.

11			RPars	ECP_RPARS		
12			bStart	Bool	true	TRUE
13			bSendPump	Bool	false	TRUE
14			bSendFlow	Bool	false	FALSE
15			bSendConc	Bool	false	FALSE
16			bSendClrErrors	Bool	false	FALSE
17			bReady	Bool	false	FALSE
18			TextStatus	String	"	'Running'
19			TextErr	String	"	'None'

10			WPars	"ECP_WPARS"		
11			DoCmd	USInt	0	8
12			SetFlow	Real	0.0	1.2

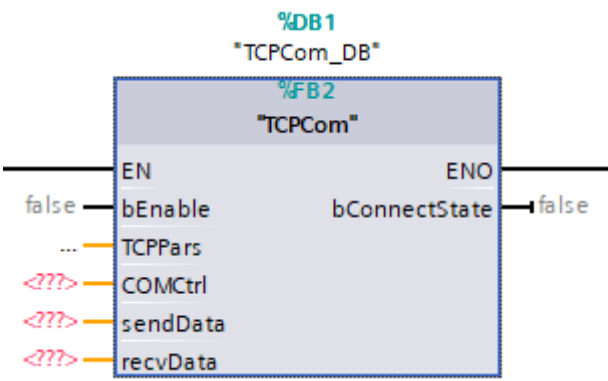
  

30			LowPressureLimit	Real	0.0	0.0
31			HighPressureLimit	Real	0.0	60.0
32			ActualFlow	Real	0.0	1.2
33			ActualPressure	Real	0.0	0.0

Function block ECP\_Control can be modified for customer's needs. It operates sending of commands through ECP\_Prot block. All used blocks and tables are described later in more detail.

## Overview of main function blocks

### TCPCom

					<p>TCPCom block implements connection, disconnection, send and read operations using TCP communication.</p> <p>Connection/disconnection is controlled through bEnable input. Connection is realized according to TCPars parameters and block tries to connect or hold connection even connection failed at once. Structure COMCtrl manages block send/read operations.</p>
Parameter	Direction	Data type	Default	Description	
bEnable	IN	Bool	False	Stores TCP parameters and starts connection upon a positive edge. Block tries to connect periodically when connection fails (partner not available). Starts disconnection upon a negative edge.	
TCPars	IN	TCP_PARS	---	Connection TCP parameters as ID, remote IP address and remote port.	
COMCtrl	INOUT	COM_CTRL	---	Structure for control of sending (bSend, nWLen, bSent) and reading data (nRSize, nRIdx, bNdr, nRLen) from other control block. Block state and error (wState, wResult) can be read.	
sendData	INOUT	Variant	---	Expects array of bytes for data to be sent. Size should be enough for the longest command.	
recvData	INOUT	Variant	---	Expect array of bytes for read data. Size (nRSize) should be enough for the longest response.	
bConnectState	OUT	Bool	False	Signaling connection state.	







**TOY18\_Control**

<p>The diagram shows a function block call for <b>TOY18_Control</b>. The block is represented by a grey rectangle with the label <b>"TOY18_Control"</b> inside. Above the block, it is identified as <b>%DB3</b> and <b>*TOY18_Control_DB*</b>. To the left of the block, the <b>EN</b> (Enable In) terminal is shown. To the right, the <b>ENO</b> (Enable Out) terminal is shown. The block has several input and output parameters:     <ul style="list-style-type: none"> <li><b>Inputs:</b> <b>bStart</b> (Bool, default false), <b>bSendLamp</b> (Bool, default false), <b>bSendWL</b> (Bool, default false), <b>bSendAutozero</b> (Bool, default false), <b>bSendClrErrors</b> (Bool, default false), <b>PROTCtrl</b> (COM_CTRL, default ???), <b>WPars</b> (TOY18_WPARS, default ???), and <b>RParas</b> (TOY18_RPARS, default ???).</li> <li><b>Outputs:</b> <b>bReady</b> (Bool, default false), <b>nOperState</b> (UInt, default 0), <b>nOperError</b> (UInt, default 0), <b>nDetStatus</b> (UInt, default 0), <b>bDetLamp</b> (Bool, default false), and <b>bDetError</b> (Bool, default false).</li> </ul> </p>				
<p>TOY18_Control block implements basic control of detector TOY18. Block was designed to operate together with protocol block TOY18_Prot. Main functions are: read unit identification, setup main parameters, starts and holds data subscriptions (status, absorbance) according to lamp state, set lamp, set wavelengths, set autozero and clear errors. Both block and detector states can be monitored through block outputs.</p>				
Parameter	Direction	Data type	Default	Description
bStart	IN	Bool	False	Starts unit setup (read identification, model, wl. range, write wavelengths, rate, tc, bandwidth, ...) upon a positive edge. Then it holds subscriptions to read status and measured data. Stops all subscriptions upon a negative edge.
bSendLamp	IN	Bool	False	Starts lamp write command. See parameter WPars.Lamp.
bSendWL	IN	Bool	False	Starts wavelength write command. See array parameter WPars.Wavelength.
bSendAutozero	IN	Bool	False	Starts autozero write command.
bSendClrErrors	IN	Bool	False	Starts clear errors write command.
PROTCtrl	INOUT	COM_CTRL	---	Structure for controlling protocol block TOY18_Prot.
WPars	INOUT	TOY18_WPARS	---	Structure for write parameters.
RParas	INOUT	TOY18_RPARS	---	Structure for read parameters.
bReady	OUT	Bool	False	Signaling block ready state for sending commands (bSendLamp, ...).
nOperState	OUT	UInt	0	Signaling block internal operation state (0 – idle, 1 – init, 2 – read id, 3 – set parameters, 4 – ready, 5 – error, 6 – deinit).
nOperError	OUT	UInt	0	Signaling block internal error when nOperState=5 (ERR_CMD_x).
nDetStatus	OUT	UInt	0	Detector status. See TOY18_Prot_Table (DETSTATE_x). The same as RParas.State.
bDetLamp	OUT	Bool	False	Signaling detector active lamp state. See RParas.D2LampState.
bDetError	OUT	Bool	False	Signaling any detector error. See RParas.Errors for details.





**ECP\_Control**

<p>ECP_Control block implements basic control of pump ECP2000. Block was designed to operate together with protocol block ECP_Prot.</p> <p>Main functions are: read unit identification, setup main parameters, read status and pressure periodically, set pump, set flow, set concentration and clear errors (stop sound).</p> <p>Both block and pump states can be monitored through block outputs.</p>				
Parameter	Direction	Data type	Default	Description
bStart	IN	Bool	False	Starts unit setup (read identification, model, description, write flow, concentration, pres. limits, ...) upon a positive edge. Then it holds periodic reading of status and pressure data. Stops flow and all communication on a negative edge.
bSendPump	IN	Bool	False	Starts pump on positive edge and stops it on negative edge. Operation modify parameter WParms.DoCmd automatically.
bSendFlow	IN	Bool	False	Starts flow write command. See parameter WParms.SetFlow.
bSendConc	IN	Bool	False	Starts concentration write command. See array parameter WParms.Concentration.
bSendClrErrors	IN	Bool	False	Starts stop error sound write command.
PROTCtrl	INOUT	COM_CTRL	---	Structure for controlling protocol block ECP_Prot.
WParms	INOUT	ECP_WPARS	---	Structure for write parameters.
RParms	INOUT	ECP_RPARS	---	Structure for read parameters.
bReady	OUT	Bool	False	Signaling block ready state for sending commands (bSendFlow, ...).
nOperState	OUT	UInt	0	Signaling block internal operation states (see TOY18_Control).
nOperError	OUT	UInt	0	Signaling block internal error when nOperState=5 (BP_CMDERR_x).
nPumpStatus	OUT	UInt	0	Pump status. See ECP_Prot_Table (ECP_STATUS_x). The same as RParms.State.
bPumpRun	OUT	Bool	False	Signaling pump active pumping state.
bPumpError	OUT	Bool	False	Signaling any pump error. See RParms.Errors for details.

## Overview of types

### TCP\_PARS

<i>Name</i>	<i>Data type</i>	<i>Default</i>	<i>Description</i>
ID	CONN_OUC	1	
RemoteAddress	IP_V4	192.168.91.24	Array[1..4] of Byte
RemotePort	UInt	10001	

### SER\_PARS

<i>Name</i>	<i>Data type</i>	<i>Default</i>	<i>Description</i>
Port	UInt	0	
BaudIdx	UInt	11	11=115200 bd
ParityIdx	UInt	1	1=None
DatabitsIdx	UInt	1	1=8
StopbitsIdx	UInt	1	1=1

### COM\_CTRL

<i>Name</i>	<i>Data type</i>	<i>Default</i>	<i>Description</i>
bSend	Bool	False	
nWLen	UInt	0	
nRSize	UInt	100	
nRIIdx	UInt	0	
bSent	Bool	False	
bNdr	Bool	False	
nRLen	UInt	0	
wState	Word	16#0	
wResult	Word	16#0	

### PROT\_CTRL

<i>Name</i>	<i>Data type</i>	<i>Default</i>	<i>Description</i>
bCmd	Bool	False	
nCmd	UInt	0	
nTimeout	UInt	100	
bCmdDone	Bool	False	
bCmdBusy	Bool	False	
nCmdResult	UInt	0	
bAsync	UInt	0	
nAsyncCmd	UInt	0	

### TOY18\_SCAN

<i>Name</i>	<i>Data type</i>	<i>Default</i>	<i>Description</i>
nType	USInt	0	
nCnt	UInt	0	
rFrom	Real	0.0	

rStep	Real	0.0	
rData	Array[0..699] of Real	---	

**TOY18\_WPARS**

<b>Name</b>	<b>Data type</b>	<b>Default</b>	<b>Description</b>
Lamp	Bool	False	
Wavelength	Array[0..3] of UInt	[254, 254, 254, 254]	
Rate	USInt	10	
TimeConstant	USInt	2	
BandWidth	USInt	8	
Beep	USInt	1	
MathDFunction	USInt	0	
NegRange	USInt	0	
SoundMask	USInt	16#1E	
LeakMode	USInt	0	
KeyLock	USInt	0	
DisableRMT	Bool	False	
IOState	USInt	0	
Section	USInt	0	
Subs	Struct		
+ st	USInt	1	
+ abs	USInt	0	
+ its	USInt	0	
+ qsa	USInt	0	
MinScanWL	UInt	200	
MaxScanWL	UInt	400	

**TOY18\_RPARS**

<b>Name</b>	<b>Data type</b>	<b>Default</b>	<b>Description</b>
Type	UInt	0	
Channels	UInt	4	
VarFix	Bool	False	
VarScan	Bool	False	
MinWL	UInt	0	
MaxWL	UInt	0	
Name	String	''	
OEMName	String	''	
Model	String	''	
SN	String	''	
HW	String	''	
FW	UInt	0	
State	USInt	0	
PrevState	USInt	0	
IOState	USInt	0	
Errors	Array[0..7] of Byte	---	

Errors_old	Array[0..3] of Byte	---	
D2LampState	USInt	0	
WLampState	USInt	0	
D2LampHours	Real	0.0	
WLampHours	Real	0.0	
DevHours	Real	0.0	
Wavelength	Array[0..3] of UInt	[254, 254, 254, 254]	
Rate	USInt	10	
TimeConstant	USInt	2	
BandWidth	USInt	8	
Beep	USInt	1	
MathDFunction	USInt	0	
NegRange	USInt	0	
SoundMask	USInt	16#1E	
LeakMode	USInt	0	
KeyLock	USInt	0	
DisableRMT	Bool	False	
Absorbance	Array[0..3] of Real	---	
Abs_err	Array[0..3] of USInt	---	
Intensity	Array[0..3] of Real	---	
Int_err	Array[0..3] of USInt	---	
Section	USInt	0	
Subs	Struct		
+ st	USInt	1	
+ abs	USInt	0	
+ its	USInt	0	
+ qsa	USInt	0	
MinScanWL	UInt	200	
MaxScanWL	UInt	400	
Scan	TOY18_SCAN	---	
IsError	Bool	False	
Valid_st	Bool	False	
Cnt_st	UDInt	0	
Cnt_abs	UDInt	0	

**ECP\_WPARS**

<b>Name</b>	<b>Data type</b>	<b>Default</b>	<b>Description</b>
DoCmd	USInt	0	
SetFlow	Real	0.0	
Concentration	Array[0..3] of Real	[100.0, 0.0, 0.0, 0.0]	
SetPressure	Real	1.0	
LowPressLimit	Real	0.0	

HighPressLimit	Real	7.0	
MaxPulsation	Real	1.0	
PumpMode	USInt	0	
PressureUnit	USInt	0	
CompMode	USInt	0	
SolventUse	USInt	0	
SolventLimit	Real	0.0	
AutoGrValveClosing	USInt	1	
Valves	USInt	0	
UsedSolvents	USInt	16#F	
GradCycles	USInt	0	
ValveCount	USInt	4	
ValveMap	Array[0..3] of USInt	[0, 1, 2, 3]	

**ECP\_RPARS**

<b>Name</b>	<b>Data type</b>	<b>Default</b>	<b>Description</b>
Type	UInt	0	
Name	String	''	
OEMName	String	''	
Model	String	''	
SN	String	''	
FW	UInt	0	
Desc	Struct	see below!	
.MaxFlow	Real	0.0	
.MinPurgeFlow	Real	0.0	
.MaxPurgeFlow	Real	0.0	
.MaxPressure	Real	0.0	
.MinPurgePressure	Real	0.0	
.MaxPurgePressure	Real	0.0	
.MinCompPressLimit	Real	0.0	
.MaxCompPressLimit	Real	0.0	
State	USInt	0	
PurgeMode	Bool	0	
DIn	USInt	0	
DOut	USInt	0	
AIn	Real	0.0	
Program	USInt	0	
Errors	Array[0..7] of Byte	---	
Warnings	Array[0..7] of Byte	---	
SetFlow	Real	0.0	
Concentration	Array[0..3] of Real	[0.0, 0.0, 0.0, 0.0]	
SetPressure	Real	0.0	
LowPressureLimit	Real	0.0	
HighPressureLimit	Real	0.0	
ActualFlow	Real	0.0	

ActualPressure	Real	0.0	
MaxPulsation	Real	0.0	
PumpMode	USInt	0	
PressureUnit	USInt	0	
CompMode	USInt	0	
SolventUse	USInt	0	
SolventLimit	Real	0.0	
AutoGrValveClosing	USInt	0	
Valves	USInt	0	
IsGradient	Bool	false	
UsedSolvents	USInt	0	
GradCycles	USInt	0	
ValveCount	USInt	0	
ValveMap	Array[0..3] of USInt	[0, 0, 0, 0]	
IsError	Bool	false	
IsWarning	Bool	false	
Valid_st	Bool	false	

**List of TOY18 constants (TOY18\_Prot\_Table)**

<b>Name</b>	<b>Data Type</b>	<b>Value</b>	<b>Comment</b>
DETTYPE_UNKNOWN	USInt	0	
DETTYPE_TOY18	USInt	1	
DETTYPE_TOY20	USInt	2	
DETTYPE_BABY	USInt	3	
DETTYPE_TOY	USInt	4	
LAMPSTATE_OFF	USInt	0	
LAMPSTATE_ON	USInt	1	
LAMPSTATE_ERR	USInt	2	
LAMPSTATE_ERRI	USInt	3	
LAMPSTATE_ERRV	USInt	4	
SAMPLE_RATE_01HZ	USInt	1	
SAMPLE_RATE_02HZ	USInt	2	
SAMPLE_RATE_05HZ	USInt	5	
SAMPLE_RATE_10HZ	USInt	10	
SAMPLE_RATE_20HZ	USInt	20	
TIMECONST_500MS	USInt	0	
TIMECONST_750MS	USInt	1	
TIMECONST_1S	USInt	2	
TIMECONST_2S	USInt	3	
TIMECONST_4S	USInt	4	
TIMECONST_8S	USInt	5	
TIMECONST_16S	USInt	6	
TIMECONST_200MS	USInt	7	
TIMECONST_100MS	USInt	8	
MATHDFCE_OFF	USInt	0	D
MATHDFCE_SUM_AB	USInt	1	D=A+B
MATHDFCE_SUB_AB	USInt	2	D=A-B
MATHDFCE_AVER_AB	USInt	3	D=(A+B)/2
MATHDFCE_SUB_AB2	USInt	4	D(A-B)/2
MATHDFCE_MAX_AB	USInt	5	D=MAX(A,B)
MATHDFCE_DIV_AB	USInt	6	D=A/B
MATHDFCE_NEG_A	USInt	7	D=-A
MATHDFCE_ABS_A	USInt	8	D= A
MATHDFCE_LIN_A	USInt	9	D=A*M+O (from v1.33)
SOUNDMASK_OFF	USInt	16#00	
SOUNDMASK_KEYBOARD	USInt	16#01	
SOUNDMASK_ERRORS	USInt	16#02	
SOUNDMASK_WARNINGS	USInt	16#04	
SOUNDMASK_OPERATIONS	USInt	16#08	
SOUNDMASK_STATECHANGE	USInt	16#10	
SOUNDMASK_ERR_WARN_OPER	USInt	16#0E	Errors+Warnings+Operations
NEGRNG_100MAU	USInt	0	
NEGRNG_300MAU	USInt	1	
NEGRNG_700MAU	USInt	2	
LEAKMODE_OFF	USInt	0	
LEAKMODE_STATE	USInt	1	
LEAKMODE_WARNING	USInt	2	
LEAKMODE_ERROR	USInt	3	
KEYLOCK_LOCK	USInt	0	
KEYLOCK_ALLOW_ZERO	USInt	1	
KEYLOCK_UNLOCK	USInt	2	
DETSTATE_IDLE	USInt	0	



<b>Name</b>	<b>Data Type</b>	<b>Value</b>	<b>Comment</b>
DETSTATE_INIT	USInt	1	
DETSTATE_MEAS	USInt	2	
DETSTATE_ZERO	USInt	3	
DETSTATE_SABS	USInt	4	
DETSTATE_SINT	USInt	5	
DETSTATE_UMOD	USInt	6	
DETSTATE_SELF	USInt	7	
DETSTATE_FMOD	USInt	8	
DETSTATE_ASCA	USInt	9	
CMD_READ_NAME	DWord	16#445472	DTr
CMD_READ_OEM	DWord	16#444F72	DOr
CMD_READ_HW	DWord	16#485772	HWr
CMD_READ_MODEL	DWord	16#4D4472	MDr
CMD_READ_FW	DWord	16#535772	SWr
CMD_READ_SN	DWord	16#534E72	SNr
CMD_READ_LAMPAGE	DWord	16#4C4C72	LLr
CMD_READ_STATUS	DWord	16#535972	SYr
CMD_READ_STATUS_OLD	DWord	16#535472	STr
CMD_READ_STATUS_OLDX	DWord	16#535872	SXr
CMD_READ_DISRMT	DWord	16#444872	DHr
CMD_WRITE_DISRMT	DWord	16#444877	DHw
CMD_WRITE_HOLD	DWord	16#484377	HCw
CMD_WRITE_CLRERRS	DWord	16#424577	BEw
CMD_READ_LAMP	DWord	16#4C5072	LPr
CMD_WRITE_LAMP	DWord	16#4C5077	LPw
CMD_WRITE_AUTOZERO	DWord	16#5A5277	ZRw
CMD_WRITE_BEEP	DWord	16#534777	SGw
CMD_READ_IO	DWord	16#465372	FSr
CMD_WRITE_IO	DWord	16#465377	FSw
CMD_READ_WLRANGE	DWord	16#575272	WRr
CMD_READ_WL	DWord	16#574C72	WLr
CMD_WRITE_WL	DWord	16#574C77	WLw
CMD_READ_WLSCAN	DWord	16#575372	WSr
CMD_WRITE_WLSCAN	DWord	16#575377	WSw
CMD_READ_BW	DWord	16#425772	BWr
CMD_WRITE_BW	DWord	16#425777	BWw
CMD_READ_RATE	DWord	16#534672	SFr
CMD_WRITE_RATE	DWord	16#534677	SFw
CMD_READ_TC	DWord	16#544372	TCr
CMD_WRITE_TC	DWord	16#544377	TCw
CMD_READ_MATHDFCE	DWord	16#4F4472	ODr
CMD_WRITE_MATHDFCE	DWord	16#4F4477	ODw
CMD_READ_SOUND	DWord	16#424D72	BMr
CMD_WRITE_SOUND	DWord	16#424D77	BMw
CMD_READ_NEGRNG	DWord	16#4E5272	NRr
CMD_WRITE_NEGRNG	DWord	16#4E5277	NRw
CMD_READ_LEAKMODE	DWord	16#4C4D72	LMr
CMD_WRITE_LEAKMODE	DWord	16#4C4D77	LMw
CMD_READ_RMTLOCK	DWord	16#524B72	RKr
CMD_WRITE_RMTLOCK	DWord	16#524B77	RKw
CMD_READ_ABS	DWord	16#414272	ABr
CMD_READ_ABSX	DWord	16#415872	AXr
CMD_READ_INT	DWord	16#495472	ITr

<b>Name</b>	<b>Data Type</b>	<b>Value</b>	<b>Comment</b>
CMD_READ_INTX	DWord	16#495872	IXr
CMD_READ_SABS	DWord	16#534172	SAr
CMD_READ_SINT	DWord	16#534972	SIr
CMD_READ_SUBS	DWord	16#4D5372	MSr
CMD_WRITE_SUBS	DWord	16#4D5377	MSw
CMD_SUBS_STATUS	DWord	16#535973	SYs
CMD_SUBS_ABS	DWord	16#414273	ABs
CMD_WRITE_ABU	DWord	16#414275	ABu
CMD_SUBS_ABSX	DWord	16#415873	AXs
CMD_WRITE_ABUX	DWord	16#415875	AXu
CMD_SUBS_INT	DWord	16#495473	ITs
CMD_WRITE_ITU	DWord	16#495475	ITu
CMD_SUBS_INTX	DWord	16#495873	IXs
CMD_WRITE_ITUX	DWord	16#495875	IXu
CMD_READ_REPORT	DWord	16#435272	CRr (?)
CMD_READ_XTEST	DWord	16#585872	unsupported (testing ERR1)
CMD_READ_YTEST	DWord	16#585972	unsupported (testing timeout)
ERRCMD_NONE	UInt	0	no error
ERRCMD_UNKNOWN	UInt	1	unknown command, invalid pattern
ERRCMD_VALUE	UInt	2	invalid value range
ERRCMD_BUSY	UInt	3	unit busy
ERRCMD_MODE	UInt	4	invalid mode
ERRCMD_FAILED	UInt	5	operation failed
ERRCMD_BLOCKED	UInt	6	operation blocked
ERRCMD_LENGTH	UInt	10	invalid length or format (reception)
ERRCMD_CRC	UInt	11	invalid checksum (reception)
ERRCMD_IGNORE	UInt	12	command should be ignored (creation)
ERRCMD_TIMEOUT	UInt	13	no response in time (reception)
SCANTYPE_ABS	UInt	0	Scan ABS
SCANTYPE_INT	UInt	1	Scan INT
SCANTYPE_OTHER	UInt	2	Scan other (CCD)

*Note:* Constant values for commands are created from 3 first command/response letters (e.g. DTr = 16#445472). See [www.asciitable.com](http://www.asciitable.com) for details.

### List of COM constants (COM\_Prot\_Table)

<i>Name</i>	<i>Data Type</i>	<i>Value</i>	<i>Comment</i>
BAUDIDX_9600	UInt	6	Index for baudrate 9600bd
BAUDIDX_19200	UInt	7	Index for baudrate 19200bd
BAUDIDX_38400	UInt	8	Index for baudrate 38400bd
BAUDIDX_57600	UInt	9	Index for baudrate 57600bd
BAUDIDX_115200	UInt	11	Index for baudrate 115200bd
PARITYIDX_NONE	UInt	1	Index for no parity
PARITYIDX_EVEN	UInt	2	Index for even parity
PARITYIDX_ODD	UInt	3	Index for odd parity
DATABITSIDX_8	UInt	1	Index for 8 databits
DATABITSIDX_7	UInt	2	Index for 7 databits
STOPBITSIDX_1	UInt	1	Index for 1 stopbit
STOPBITSIDX_2	UInt	2	Index for 2 stopbits

### List of BIGProtocol constants (BIGPROT\_Prot\_Table)

<i>Name</i>	<i>Data Type</i>	<i>Value</i>	<i>Comment</i>
BP_CMD_GET_INFO	Word	16#0000	
BP_CMD_GET_USPEC	Word	16#0006	
BP_CMD_GET_BRDCOUNT	Word	16#0010	
BP_CMD_GET_BRDINFO	Word	16#0012	
BP_CMD_GET_ETHCFG	Word	16#0020	
BP_CMD_SET_ETHCFG	Word	16#0021	
BP_CMD_GET_ETHINFO	Word	16#0022	
BP_CMP_GET_LOGCOUNT	Word	16#0032	
BP_CMD_GET_LOGDATA	Word	16#0034	
BP_CMD_GET_CMPCOUNT	Word	16#0036	
BP_CMD_GET_CMPDATA	Word	16#0038	
BP_CMD_GET_REPORTCOUNT	Word	16#0040	
BP_CMD_GET_REPORTDATA	Word	16#0042	
BP_CMD_MAKE_BEEP	Word	16#0051	
BP_CMD_STOP_SOUND	Word	16#0053	
BP_CMDERR_NONE	UInt	0	no error
BP_CMDERR_UNKNOWN	UInt	1	unknown command, invalid pattern
BP_CMDERR_BUSY	UInt	2	unit busy
BP_CMDERR_SIZE	UInt	3	invalid length or format (reception)
BP_CMDERR_VALUE	UInt	4	invalid value range
BP_CMDERR_MODE	UInt	5	invalid mode
BP_CMDERR_PENDING	UInt	6	pending
BP_CMDERR_FAILED	UInt	7	operation failed
BP_CMDERR_BLOCKED	UInt	8	operation blocked
BP_CMDERR_UNCOMPLETE	UInt	10	uncomplete command (reception)
BP_CMDERR_CRC	UInt	11	invalid crc (reception)
BP_CMDERR_IGNORE	UInt	12	command should be ignored (creation)
BP_CMDERR_TIMEOUT	UInt	13	no response in time (reception)

**List of ECP2000 constants (ECP\_Prot\_Table)**

<b>Name</b>	<b>Data Type</b>	<b>Value</b>	<b>Comment</b>
ECP_CMD_GET_STATUS	Word	16#0120	
ECP_CMD_DO_COMMAND	Word	16#0123	
ECP_CMD_GET_DESC	Word	16#0124	
ECP_CMD_GET_GRADCFG	Word	16#0162	
ECP_CMD_SET_GRADCFG	Word	16#0163	
ECP_CMD_GET_CFGA	Word	16#0166	Unsupported
ECP_CMD_SET_CFGA	Word	16#0167	Unsupported
ECP_CMD_GET_PUMPCFG2	Word	16#0168	
ECP_CMD_SET_PUMPCFG2	Word	16#0169	
ECP_CMD_GET_IFCCFG	Word	16#0170	Unsupported
ECP_CMD_SET_IFCCFG	Word	16#0171	Unsupported
ECP_CMD_GET_VALVEMAP	Word	16#0172	
ECP_CMD_SET_VALVEMAP	Word	16#0173	
ECP_CMD_GET_DFLOW	Word	16#0180	Read desired flow
ECP_CMD_SET_DFLOW	Word	16#0181	Write desired flow
ECP_CMD_GET_DPRESS	Word	16#0182	Read desired pressure
ECP_CMD_SET_DPRESS	Word	16#0183	Write desired pressure
ECP_CMD_GET_PRESSLIMITS	Word	16#0184	
ECP_CMD_SET_PRESSLIMITS	Word	16#0185	
ECP_CMD_GET_VALVE	Word	16#0186	
ECP_CMD_SET_VALVE	Word	16#0187	
ECP_CMD_GET_CONC	Word	16#0188	
ECP_CMD_SET_CONC	Word	16#0189	
ECP_CMD_GET_PRES	Word	16#01A0	
ECP_STATUS_INIT	USInt	0	
ECP_STATUS_PREP	USInt	1	
ECP_STATUS_STOPPED	USInt	2	
ECP_STATUS_RUN	USInt	3	
ECP_DOCMD_NONE	USInt	0	
ECP_DOCMD_PUMP	USInt	1	
ECP_DOCMD_STOP	USInt	2	
ECP_DOCMD_PUMPSAFE	USInt	8	
ECP_DOCMD_PURGEMODEON	USInt	101	
ECP_DOCMD_PURGEMODEOFF	USInt	102	
ECP_DOCMD_CLOSEVALVES	USInt	111	
ECP_DOCMD_QUITPROG	USInt	112	
ECP_DOCMD_OPENVALIDVALVE	USInt	113	

## List of functions in ECOM\_DEVICES library

<b>Name</b>	<b>Category</b>	<b>Comment</b>
SerialCOM	Communication	FB for serial communication
TCPCom	Communication	FB for TCP communication
BIGPROT_CalcCrc	General	Calculate BP CRC for demanded data
BIGPROT_TestRHeader	General	Test complete received header (size, CRC, ...)
Cipher_TO_DecChar	General	Convert cipher to decadic value
DecChars_TO_DInt	General	Convert decadic character ('0' to '9') to value
GetArraySize	General	Return size of an array
HexChars_TO_Real	General	Convert hexadecimal characters to real value
HexChars_TO_UDInt	General	Convert hexadecimal characters to integer value
Nibble_TO_HexChar	General	Convert half-byte to hexadecimal character
TOY18_Control	TOY18DAD	FB for basic control of detector TOY18DAD
TOY18_PrintErrorNums	TOY18DAD	Convert detector error array to string (list of numbers)
TOY18_PrintDetStatus	TOY18DAD	Convert detector status code to string
TOY18_Prot	TOY18DAD	FB for detector TOY18DAD protocol
TOY18_CommandID	TOY18DAD-LinkedFC	Return value from command/response header
TOY18_CreateCommandStr	TOY18DAD-LinkedFC	Create command string for demanded command (WPars is needed)
TOY18_DecodeAbsorbance	TOY18DAD-LinkedFC	Decode absorbance response (RPars.Absorbance)
TOY18_DecodeBoolVal	TOY18DAD-LinkedFC	Decode logic response
TOY18_DecodeCmdError	TOY18DAD-LinkedFC	Decode error response (return error)
TOY18_DecodeDetModel	TOY18DAD-LinkedFC	Decode detector model from already read parameters (name, model)
TOY18_DecodeIntensity	TOY18DAD-LinkedFC	Decode intensity response (RPars.Intensity)
TOY18_DecodeResponse	TOY18DAD-LinkedFC	Decode any response
TOY18_DecodeScan	TOY18DAD-LinkedFC	Decode scan response (RPars.Scan)
TOY18_DecodeStatus	TOY18DAD-LinkedFC	Decode status response (states, errors, io, lamp times, intensity)
TOY18_DecodeStatusOld	TOY18DAD-LinkedFC	Decode old status response (state, old errors)
TOY18_DecodeWavelength	TOY18DAD-LinkedFC	Decode wavelength response (RPars.Wavelength)
TOY18_TestChannels	TOY18DAD-LinkedFC	Check response for channels
TOY18_TestChecksum16	TOY18DAD-LinkedFC	Check response for 16bit checksum
TOY18_TestChecksum24	TOY18DAD-LinkedFC	Check response for 24bit checksum
ECP_Control	ECP2000	FB for basic control of pump ECP2000
ECP_PrintErrorNums	ECP2000	Convert pump error array to string (list of numbers)
ECP_PrintPumpStatus	ECP2000	Convert pump status code to string
ECP_Prot	ECP2000	FB for pump ECP2000 protocol
ECP_CreateCommand	ECP2000-LinkedFC	Create command data for demanded pump command
ECP_DecodeResponse	ECP2000-LinkedFC	Decode any pump response
ECP_IsError	ECP2000-LinkedFC	Test for error in error array (RPars.Errors)
DBGLog	Debug	Store string into log (MyDebug_DB is needed)
DBGLogBuf	Debug	Store buffer into log (MyDebug_DB is needed)
MyDebug	Debug	FB for storing logs (buffer of strings)
GetSysTicks	SystemTicks	Return millisecond system time (SystemTicks_DB is needed)
SystemTicks	SystemTicks	FB for operation of system ticks